



MACHINE TOOLS

Since 1995



Over Crank Shearing



TECHNICAL SPECIFICATION

MODEL	Cutting Length	Shearing Capacity				Nominal Rake Angle	Rake Angle Range	Max. Front Gauge	Max. Back Gauge	Stroke / Minute		No. of Holddowns	Holding Force Kgs.	Power H.P.	Over all Dimensions			Approx. Weight Kgs.
		Nomi. Rake M.S.	Maxi. Rake	Nomi. Rake S.S.	Maxi. Rake					Mini. Rack Angle	Maxi. Rack Angle				Length	Weight	Height	
AOS-612	1270X6	1400	200	50	800	425	25	38	600	750	1270	18	75	5	1950	1900	2000	3000
AOS-615	1525X6	1750	200	50	800	475	25	36	600	750	1525	18	75	5	2275	1900	2000	3250
AOS-620	2030X6	2150	200	45	800	500	25	28	600	750	2030	18	75	7.5	2975	1900	2000	4000
AOS-625	2540X6	2650	200	40	800	525	25	28	600	750	2540	18	75	10	3475	1900	2000	5600
AOS-630	3125X6	3300	200	40	800	525	30	24	600	750	3125	18	75	10	4175	1900	2000	6500
AOS-812	1270X8	1400	200	45	800	425	25	38	600	750	1270	18	75	7.5	1950	1900	2000	3450
AOS-815	1525X8	1750	200	45	800	475	25	36	600	750	1525	18	75	7.5	2275	1900	2000	3650
AOS-820	2030X8	2150	200	40	800	500	25	28	600	750	2030	18	75	10	2975	1900	2000	4800
AOS-825	2540X8	2650	200	35	800	525	25	28	600	1000	2540	18	75	15	3475	1900	2000	6200
AOS-830	3125X8	3300	200	35	800	525	30	24	600	1000	3125	18	75	15	4175	1900	2000	7500
AOS-1012	1270X10	1400	200	40	800	425	25	38	600	1000	1270	20	100	10	1950	1900	2000	3800
AOS-1015	1525X10	1750	200	40	800	475	25	36	600	1000	1525	20	100	10	2275	1900	2000	4550
AOS-1020	2030X10	2150	200	35	800	500	25	28	600	1000	2030	20	100	15	2975	1900	2000	5200
AOS-1025	2540X10	2650	200	30	800	525	25	28	600	1000	2540	20	100	15	3475	1900	2000	6700
AOS-1030	3125X10	3300	200	30	800	525	30	24	600	1000	3125	20	100	20	4175	1900	2000	8200
AOS-1212	1270X12	1400	200	35	800	425	25	38	600	1000	1270	25	100	15	1950	1900	2000	5000
AOS-1215	1525X12	1750	200	35	800	475	25	36	600	1000	1525	25	100	15	2275	1900	2000	5500
AOS-1220	2030X12	2150	200	30	800	500	25	28	600	1000	2030	25	100	20	2975	1900	2000	6700
AOS-1225	2540X12	2650	200	25	800	525	25	28	600	1000	2540	25	100	20	3475	1900	2000	10100
AOS-1230	3125X12	3300	200	25	800	525	30	24	600	1000	3125	25	100	25	4175	1900	2000	12000

• STANDARD ACCESSORIES

- ▶ Motor Pulley
- ▶ Fly wheel & Gear Guard
- ▶ Oil cups for lubrication point
- ▶ Foot Paddle
- ▶ Front Gauge
- ▶ Back Gauge (manual operated)
- ▶ Handle for back gauge
- ▶ Finger Hold Down Guard

• OPTIONAL ACCESSORIES

- ▶ Lubrication pump manual
- ▶ Lubrication pump automatic
- ▶ Electrical & Accessories
- ▶ Stroke Counter
- ▶ Tie Rod
- ▶ Motorize Back Gauge
- ▶ Hydraulic Hold Dawn
- ▶ Pneumatic Clutch

- ★ POWER SUPPLY ; 400/440 VOLTS, 3 PHASE, 50 CYCLES.
- ★ AS DAY IMPROVEMENTS ARE CONTEMPLATED FOR BETTER PERFORMANCE OF THE MACHINE.
- ★ WE RESERVE THE RIGHTS TO ALTER THE SPECIFICATIONS WITHOUT PRIOR NOTICE.
- ★ ALL DIMENSIONS ARE IN MM.