



Since 1995

MACHINE TOOLS



Mechanical Press Brake



## TECHNICAL SPECIFICATION

MODEL	Tonage	Table Length	Bending Dimensions in MS, UTS 45 Kg / mm <sup>2</sup>	Table Width	Clearing Between Housing	Ram Stroke	Ram Adjust	Shut Height	Throat Depth	Stroke/Minute	Ram Adjust Motor	Main Motor
		mm	mm	mm	mm	mm	mm	mm	mm	mm	H.P.	H.P.
APBM-212	20	1270	1270X2	150	760	60	30	230	175	50	0.75	2
APBM-215	20	1525	1525X1.6	150	1000	60	30	230	175	50	0.75	2
APBM-215A	25	1525	1525X2	150	1000	60	40	230	175	45	0.75	3
APBM-220	25	2030	2030X1.6	150	1220	60	40	230	175	45	0.75	3
APBM-320	30	2030	2030X2	150	1220	60	40	250	175	45	0.75	3
APBM-325	30	2540	2540X1.6	150	1530	60	40	250	175	45	0.75	5
APBM-412	40	1270	1270X4	150	910	60	40	250	210	40	0.75	5
APBM-415	40	1525	1525X3	150	1060	60	40	250	210	40	0.75	5
APBM-420	40	2030	2030X2.5	150	1220	60	40	250	210	40	0.75	5
APBM-425	40	2540	2540X2	150	1530	60	40	250	210	40	0.75	5
APBM-612	60	1270	1270X6	190	910	85	40	250	210	40	1	7.5
APBM-615	60	1525	1525X5	190	1060	85	40	310	210	35	1	7.5
APBM-620	60	2030	2030X4	190	1220	85	40	310	210	35	1	7.5
APBM-625	60	2540	2540X3	190	1530	85	40	310	210	35	1	7.5
APBM-630	60	3125	3125X2	190	1700	85	50	310	210	35	1	7.5
APBM-812	80	1270	1270X8	190	910	85	50	310	210	35	1	10
APBM-815	80	1525	1525X6	190	1060	85	50	310	210	35	1.5	10
APBM-820	80	2030	2030X5	190	1220	85	50	310	210	35	1.5	10
APBM-825	80	2540	2540X4	190	1530	85	50	310	210	35	1.5	10
APBM-830	80	3125	3125X3	190	1700	85	50	310	210	35	1.5	10
APBM-1015	100	1525	1525X8	190	1060	85	50	310	210	30	2	10
APBM-1020	100	2030	2030X6	190	1220	85	50	310	210	30	2	15
APBM-1025	100	2540	2540X5	190	1530	85	50	310	210	30	2	15
APBM-1030	100	3125	3125X4	190	1700	85	50	310	210	30	2	15
APBM-1212	120	1270	1270X12									
APBM-1215	120	1525	1525X10	250	1060	85	60	310	210	30	2	20
APBM-1220	120	2030	2030X8	250	1220	85	60	310	210	30	2	20
APBM-1225	120	2540	2540X6	250	1530	85	60	310	210	30	2	20
APBM-1230	120	3125	3125X5	250	1700	85	60	310	210	30	2	20
APBM-1612	160	1270	1270X16									
APBM-1615	160	1525	1525X12	300	1060	85	60	310	240	30	2	20
APBM-1620	160	2030	2030X10	300	1220	85		310	240	30	2	20
APBM-1625	160	2540	2540X8	250	1530	85		310	240	30	2	20
APBM-2012	200	1270	1270X18									
APBM-2015	200	1525	1525X16									
APBM-2020	200	2030	2030X12	300	1220	110	75	375	280	25	2	25
APBM-2025	200	2540	2540X10	300	1530	110	75	375	280	25	2	25
APBM-2030	200	3125	3125X8	250	1700	110	75	375	280	25	2	25
APBM-2040	200	4000	4000X6	250		110	75	375	280	25	3	30
APBM-2050	200	5000	5000X5									
APBM-2060	200	6000	6000X4									

### • STANDARD ACCESSORIES

- ▶ Standard Die & Punch.
- ▶ Manual Back Gauge.
- ▶ Mounting Brackets.
- ▶ Fly Wheel & Gear Guard.
- ▶ Stroke Counting Meter.
- ▶ Handle For Back Gauge.
- ▶ Foot Paddle.
- ▶ Tommy Bar

### • OPTIONAL ACCESSORIES

- ▶ Main Electric Motor
- ▶ Ram Adjustment Motor
- ▶ Electric Panel Box
- ▶ Special Tools, Die & Punches
- ▶ Auto Lubricating System
- ▶ Motorised Back Gauge
- ▶ Pneumatic Clutch